

PCE Americas Inc.
711 Commerce Way
Suite 8
Jupiter
FL-33458
USA
From outside US: +1
Tel: (561) 320-9176
info@pce-americas.com

PCE Instruments UK Ltd. Units 12/13
Southpoint Business Park Ensign was Hampshire / Southampton United Kingdom, SO31 4RF Tel: (0) 2380 98703 0 Fax: (0) 2380 98703 0 info@industrial-needs.com

www.pce-instruments.com/english www.pce-instruments.com

# Operator's Guide 6-Channel Modbus Infrared Thermometer PCE-IR 56



The PCE-IR 56 is a temperature indicator, data logger, alarm unit and configuration tool for PCE Instruments infrared temperature sensors.

The PCE-IR 56 functions as the Modbus Master on an RS485 network of up to 6 temperature sensors, and can itself be connected as a slave device to another RS485 network via a second, isolated Modbus interface. This allows multiple PCE-IR 56 units to be multi-dropped to create a large network of sensors and displays.

Optional alarm relay modules allow the PCE-IR 56 to be connected to alarm equipment such as sounders and beacons, and optional analogue output modules allow it to be connected to non-Modbus instrumentation.

All the configurable parameters for the hub, the connected sensors and the optional output modules are adjustable via the PCE-IR 56 built-in resistive touch screen interface, which can be operated even with gloves on.

With an optional MicroSD Card inserted, the PCE-IR 56 functions as a fully-configurable data logger.

## **SPECIFICATIONS**

Display	2.83" (72 mm) resistive touch TFT,
	320 x 240 pixels, backlit
Supply Voltage	10 to 30 V DC
Maximum Current Draw	100 mA
Ambient Temperature Range	0°C to 60°C
Relative Humidity	Maximum 95%, non-condensing
Configurable Parameters (global)	Temperature units, date and time, data logging,
	graph channels, alarm logging
Configurable Parameters (per channel)	Signal processing, emissivity setting, reflected energy
	compensation, alarms, Modbus address
Alarm Configuration	12 alarms (2 per sensor) with adjustable level,
	individually configurable as HI or LO.
Temperature Units	°C or °F selectable
Temperature Resolution	0.1° below 1000°; 1° above 1000°
Signal Processing	Average, peak hold, valley hold, minimum, maximum
Display Sample Period	120 ms per device (720 ms in total for 6 devices)

#### MECHANICAL

Dimensions	98(w) x 64(h) x 36(d) mm excluding cable glands
Weight	280 g

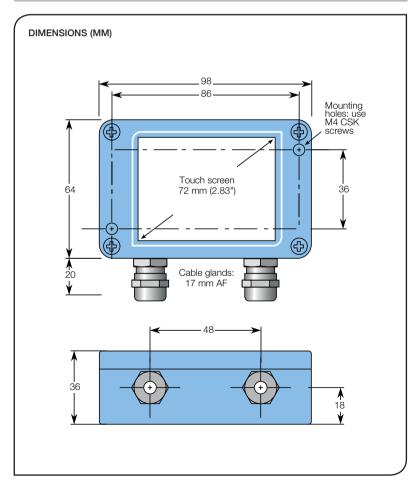
## DATA LOGGING

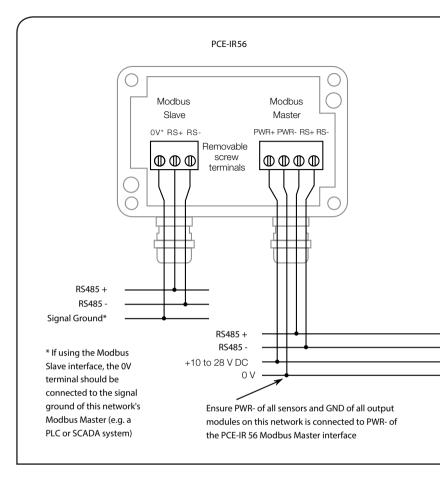
With an optional MicroSD Card installed in the slot inside the PCE-IR 56,data logging may be manually started and stopped via a button on the temperature display screen, or scheduled to begin at a pre-determined time via the Settings menu.

If the PCE-IR 56 is connected via the slave interface to another Modbus network, logging may also be started remotely by the Modbus Master on that network.

## DATA LOGGING SPECIFICATIONS

Logging Interval	1 to 86,400 seconds (1 day)	
MicroSD Card	Max. capacity: 32 GB (not included)	
Internal Clock Battery	1 x BR 1225 3V (not included)	
Variables Logged	Target temperature, sensing head temperature, alarm events	
File Format	.csv (can be imported to Excel)	
Configurable Parameters	Sample period, number of samples, scheduled start date	
	and time	





The PCE-IR 56 has removable screw terminal blocks for the Modbus Slave and Modbus Master interfaces.

- Connect the Master interface to the sensors and output modules. Be sure to check the power supply requirements of each device before applying power.
- Optionally, connect the Slave interface to another Modbus network with its own Modbus Master such as a PLC or SCADA system.

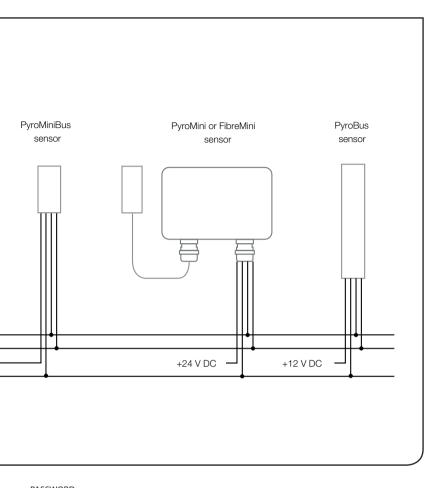
Isolation is provided between the Slave and Master interfaces.

### MICROSD CARD AND BATTERY

The MicroSD Card and battery slots are located on the touch screen circuit board. Unscrew the lid of the PCE-IR 56 to access them.

The battery is optional. With a battery fitted, the internal clock will continue to run when the power is off. Without a battery, the unit will request the date and time each time the power is cycled.

All other settings are stored in the unit's permanent memory and will be preserved when it is switched off, regardless of whether a battery is fitted.



# PASSWORD

The default password is 1234. The password may be changed via the touch screen interface.

# MODBUS OVER SERIAL LINE (RS485)

INTERFACE

Baud rate 9600

Format 8 data, No parity, 1 stop bit

Reply delay (ms) 20

## SUPPORTED FUNCTIONS

Read register0x03, 0x04Write single register0x06Write multiple register0x10

The list below includes all available addresses:

R = Read, W = Write

Address	Length (words)	Description	R/W
0x0000	1	MODBUS slave address	R/W
0x0001	7	Sensor identification string in ASCII	R
		"PCE-IR 56 vx.xx" where x.xx is the firmware version	
0x0008	2	Serial number	R
0x000A	2	Sample Period (1 to 86400)	
0x000C	2	Number of Samples (0 to 86400) R/W	
0x000E	1	Data acquisition enabled (0 for disabled, 1 for enabled)	R/W
0x000F	1	Data acquisition start time: Hours (0 to 23)	R/W
0x0010	1	Data acquisition start time: Minutes (0 to 59)	R/W
0x0011	1	Data acquisition start time: Seconds (0 to 59)	R/W
0x0012	1	Data acquisition start time: Day (1 to 31)	R/W
0x0013	1	Data acquisition start time: Month (1 to 12)	R/W
0x0014	1	Data acquisition start time: Year (2012 to 2105)	R/W
0x0015	1	Alarm log settings	R/W
		Bit 0 - Log trigger time	
		Bit 1 - Log while triggered	
		Bit 2 - Log acknowledge time	
		Bit 3 - Log reset time	
0x0020	1	Remote request - Start logging	R/W
		Write 1 - request start of data logging	
		Read 1 - request pending, Read 0 - no request pending	
0x0021	1	Remote request - Stop logging	R/W
		Write 1 - request termination of data logging	
		Read 1 - request pending, Read 0 - no request pending	
0x0022	1	Remote request - Acknowledge alarms	R/W
		Write 1 - request acknowledgement of alarms	
		Read 1 - request pending, Read 0 - no request pending	
0x0023	1	Remote request - Reset alarms	R/W
		Write 1 - request reset of alarms	
		Read 1 - request pending, Read 0 - no request pending	

## SENSOR SETTINGS ADDRESS SPACE

The settings of attached sensors can be read by adding the following offsets to the addresses specified by the sensor manufacturer:

Sensor index	Address offset
0	0x1000
1	0x1100
2	0x1200
3	0x1300
4	0x1400
5	0x1500
6	0x1600

See sensor manual for further details.

### Notes:

- 1. For further information please refer to http://www .modbus.org/specs.php
- 2. Use address 255 to communicate with any connected unit (only one sensor connected)
- 3. Use address 0 to broadcast to all connected units (no response expected)